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# Ribosome binding site libraries and pathway modules for shikimic acid synthesis with Corynebacterium glutamicum

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### **Abstract**

**Background:** The shikimic acid (SA) pathway is a fundamental route to synthesize aromatic building blocks for cell growth and metabolic processes, as well as for fermentative production of various aromatic compounds. Genes encoding enzymes of SA pathway are not continuous on genome and they are differently regulated.

**Results:** In this study, efforts were made to construct continuous genetic modules of SA pathway that are regulated by a same Ptac promoter. Firstly, *aro* genes [*aroG* (NCgl2098), *aroB* (NCgl1559), *aroD* (NCgl0408) and *aroE* (NCgl1567)] from *Corynebacterium glutamicum* and ribosome binding site (RBS) libraries that were tailored for the above genes were obtained, and the strength of each RBS in the 4 libraries was quantified. Secondly, 9 genetic modules were built up from the RBS libraries, a previously characterized ribozyme insulator (RiboJ) and transcriptional promoter (Ptac) and terminator, and *aroG*, *aroB*, *aroD* and *aroE*. The functionality and efficiency of the constructed genetic modules were evaluated in *C. glutamicum* by determination of SA synthesis. Results showed that *C. glutamicum* RES167Δ*aroK* carrying a genetic module produced 4.3 g/L of SA, which was 54 folds higher compared to that of strain RES167Δ*aroK* (80 mg/L, without the genetic module) during fermentation in 250-mL flasks. The same strain produced 7.4, and 11.3 g/L of SA during 5-L batch and fed-batch fermentations, respectively, which corresponding to SA molar yields of 0.39 and 0.24 per mole sucrose consumption.

**Conclusion:** These results demonstrated that the constructed SA pathway modules are effective in increasing SA synthesis in *C. glutamicum*, and they might be useful for fermentative production of aromatic compounds derived from SA pathway.

**Keywords:** Shikimic acid pathway, *Corynebacterium glutamicum*, Shikimate production, Synthetic biology, Genetic modules, Ribosome binding site (RBS)

### **Background**

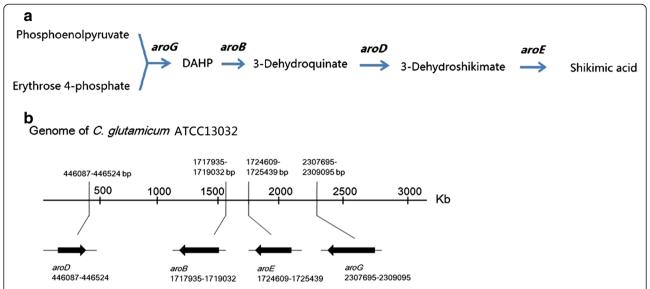
The shikimic acid (SA) pathway exists in prokaryotes and plants, and is the common route for the synthesis of aromatic amino acids (Trp, Phe, Tyr) [1–3] and vitamins such as phylloquinone [4]. Since its discovery, the SA pathway has attracted extensive interest from science and industries. Recent investigations have demonstrated that more chemicals can be produced by expanding the SA pathway [5]. Seven steps of reactions complete the SA pathway, leading to the conversion of phosphoenolpyruvate (PEP) and erythrose 4-phophate (E4P) to chorismic

acid [1]. In *Corynebacterium glutamicum*, the *aro* genes encoding DAHP synthase (*aroG/ncgl2098*), 3-dehydroquinate synthase (*aroB/ncgl1559*), 3-dehydroquinate dehydratase (*aroD/ncgl0408*) and shikimate dehydrogenase (*aroE/ncgl1567*) are involved in conversion of PEP and E4P to shikimic acid, and they are located at different transcriptional regulation units [6–9] (Fig. 1). Recent study showed that transcription of *aroE* was correspondent to the levels of shikimate in *C. glutamicum* [9]. Genes encoding the enzymes of SA pathway are not continuous on genome and are differently regulated; this would results in extra difficulties for genetic manipulation and metabolic engineering of SA pathway.

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**Fig. 1** Overview of shikimic acid pathway (**a**) and location of its encoding genes in *C. glutamicum* chromosome (**b**). *aroG* codes for 3-deoxy-D-arabinoheptulosonate 7-phosphate (DAHP) synthase, *aroB* for 3-dehydroquinate synthase, *aroD* for 3-dehydroquinate dehydroquinate and *aroE* for shikimate dehydrogenase

The development of synthetic biology brings new concepts to design and construct genetic modules or metabolic engineering for bioprocesses. Genetic elements that regulate transcription, translation or encode various enzymes are used as "parts" to build genetic modules [10, 11]. Ideally, the properties of the parts and modules can be accurately and quantitatively predicted when they are implanted into chassis cells [12, 13]. Recently, scientists have designed and constructed a series of parts libraries of promoters, ribosome binding sites (RBS) and terminators, which enabled the regulation of gene expression over wide dynamic ranges in Escherichia coli cells [14, 15]. For example, RBS of different strengths have been applied to optimize the metabolic flux of mevalonate-based farnesyl pyrophosphate biosynthetic pathway [16]. So far, synthetic parts and modules are very limited for C. glutamicum, an important industry production workhorse that has been used for decades to produce amino acids, vitamins, nucleotides [17–20], and recently biofuels and chemicals [21–24].

In this study, efforts were made to construct continuous genetic modules for SA pathway with synthetic biology logistics. Four RBS libraries that were tailored for *C. glutamicum* and 9 genetic modules for SA synthesis were constructed. The functionality and efficiency of the constructed SA pathway modules were evaluated by determination of SA production with *C. glutamicum*. Results suggested that the newly constructed pathway modules were effective. During batch and fed-batch fermentation, SA production reached titers of 7.4 and 11.3 g/L, respectively. This represented the highest titer of fermentative production of SA with *C. glutamicum*.

### **Results**

# Design, construction, and screening of RBS libraries for aroB, aroD, aroE and aroG

RBS sequences such as AGAAAGGAGG and GAAAGG AGG [25–27] had been previously identified in  $C.\ gluta-micum$ . In addition, the sequence of AAAGGAGGA had been used for expression of genes involving in biopolyester synthesis with  $C.\ glutamicum$  [28]. All these RBS sequences shared a common feature of AAAGGAGG, which is correspondent to the anti-Shine-Dalgarno sequence at the 3'-end of the 16S rRNA from corneybacteria [26]. In addition, it was reported that the spaces between RBS and translational start codon were found to be dominantly 5–10 nucleotides in  $C.\ glutamicum$  [27]. Based on these observations, we generalized a seeding sequence of AAAGG(N)<sub>6–9</sub>. According to this design, a pool of RBS sequences was chemically synthesized.

For easy screening of RBS sequences of different strengths and for the purpose to prevent the influence of neighboring elements on gene translation, the enhanced green fluorescence protein (eGFP) [29] and the ribozyme-based insulator RiboJ [30] genes were applied to make constructions for screening tailored RBS libraries for individual *aroG*, *aroB*, *aroD* and *aroE*. Construction and screening of the tailored RBS libraries are diagramed in Fig. 2. As showed in Fig. 2, 146, 52, 59 and 54 clones were randomly selected for *aroB*, *aroD*, *aroE* and *aroG*, respectively. Plasmids harboring RBS sequences of different strengths were extracted from *E. coli* clones, and were further sequenced. These plasmids were then transferred into *C. glutamicum*. RBS of different strengths were screened

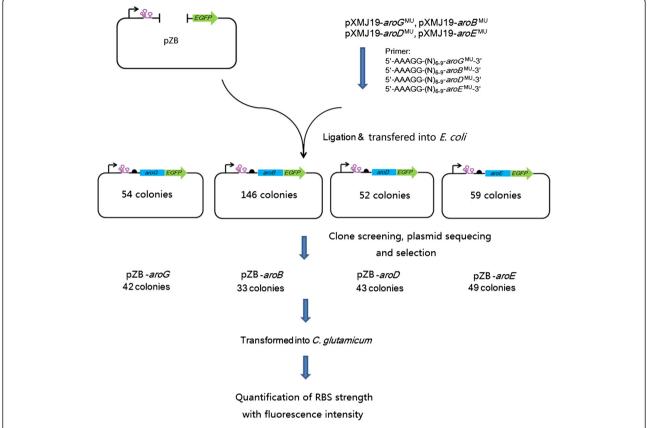


Fig. 2 Procedures of construction and screening of RBS libraries tailored for aroG, aroB, aroD and aroE. Numbers of RBS sequences in each library are represented by the clone numbers of E. coli or C. glutamicum

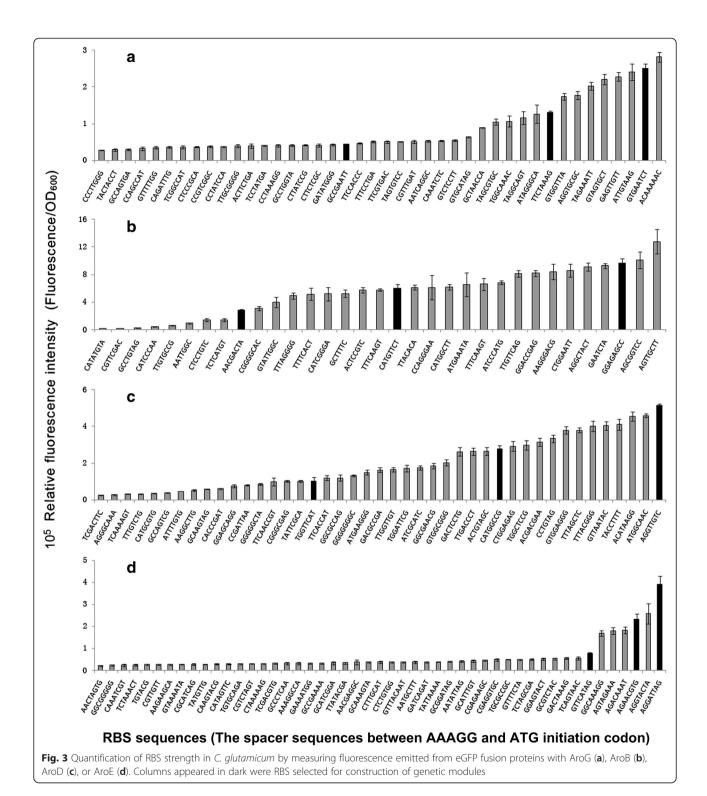
by quantification of fluorescence intensities in *C. glutamicum*, and finally 4 RBS libraries were obtained that had 33, 43, 49 and 42 members for *aroB*, *aroD*, *aroE* and *aroG*, respectively. The RBS sequences of these libraries and the strength of individual RBS are showed in Fig. 3. As seen from Fig. 3, the strengths of the RBS libraries spanned wide ranges. Specifically, the individual RBS strengths of *aroB*, *aroD*, *aroE* and *aroG* libraries had 70, 21, 19 and 10-folds differences, respectively.

# Construction and evaluation of genetic modules for SA pathway

The above RBS libraries were exploited to build up genetic modules for SA pathway. Each genetic module had *aroB*, *aroD*, *aroE* and *aroG* genes that were independently regulated by RBS of different strengths. The organization of the genetic modules is generalized in Fig. 4a. To simplify the construction and evaluation of genetic modules, RBS with relative high (H), medium (M) or low (L) strength (Fig. 3) from each of the four libraries, were selected for *aroG*, *aroB*, *aroD* or *aroE*. Starting with these building blocks (3 RBS of different

strengths and 4 genes with the order of *aroG-aroB-aroD-aroE*), there were theoretical 81 combinations (*i.e.* genetic modules that possible have different levels of gene expression). By using a mathematic model of combinatorial approach, such 81 combinations were scaled down to 9 combinations (Fig. 4c).

Genetic modules of the above 9 combinations were constructed and were inserted into pXMJ19. Thus, 9 pXMJ19 derivatives, namely plasmid-1 to plasmid-9, were obtained and were transferred into C. glutamicum RES167∆aroK cells. To determine that if gene translations in the genetic modules were exactly correlated to their RBS strengths as they were previously determined, shikimate dehydrogenase (AroE) activities were determined. As shown in (Fig. 4b), those modules (GHBLDLEL, GMBHDMEL, and G<sup>L</sup>B<sup>M</sup>D<sup>H</sup>E<sup>L</sup>) harbored low strengths of RBS exhibited low AroE activities and those modules (GHBHDHEH, GMBMDLEH, and GLBLDMEH) harbored higher strengths of RBS exhibited higher AroE activities. These results suggested that levels of gene translations in the 9 genetic modules were highly correlated to RBS strengths determined previously via EGFP fluorescence intensities.

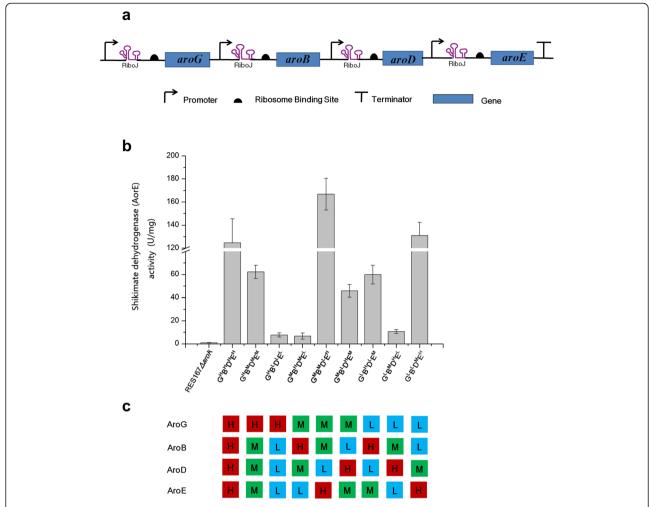


# Genetic modules increased SA synthesis with

C. glutamicum

In order to obtain a mutant that accumulated SA, the *aroK* that encodes shikimate kinase was deleted from *C. glutamicum* RES167, generating the mutant RES167Δ*aroK*.

Plasmids (Table 1) harboring the SA pathway modules (Fig. 4c) were transferred into *C. glutamicum* RES167 $\Delta aroK$  cells and the effect of those genetic modules on SA production was observed. Results showed that the SA production varied significantly among different genetic modules (Fig. 5),



**Fig. 4** The components and structure of the genetic modules (**a**) and AroE activities from cellular lysates of *C. glutamicum* harboring various genetic modules (**b**). In panel **b**, the RBS were determined by a combinatorial approach (**c**). For each *aroG*, *aroB*, *aroD* and *aroE* gene, three levels of RBS strength [high (H), medium (M), low (L), see Fig. 3] were selected, and totally 9 genetic modules were obtained. Three parallel experiments for AroE activity were performed and the standard deviations are showed in panel **b** 

although the growth of *C. glutamicum* was not affected by those genetic modules (Data not shown). The SA production with RES167 $\Delta aroK$ /plasmid-2 that carried genetic module of  $G^HB^MD^ME^M$  was 6.8 higher than that of RES167 $\Delta aroK$ , suggesting that the module of  $G^HB^MD^ME^M$  was the most effective combination for SA synthesis in *C. glutamicum*.

# Insertion of transcriptional terminators into genetic modules further increased SA production with *C. glutamicum*

The genetic module  $G^HB^MD^ME^M$  was designed that there is a tac promoter for each gene but only one terminator after the last gene (Fig. 4a). Since terminator regulates also gene transcription and subsequently translation, 3 new SA pathway modules with insertion of terminators were constructed (Fig. 6a). The SA productions with those new

combinations by *C. glutamicum* are shown in Fig. 6b. It was found that insertion of a terminator between *aroB* and *aroD* ( $G^HB^MTD^ME^M$ ) resulted in improvement of SA production by about 56 % (Fig. 6b).

# SA production in 250-mL flasks and 5-L fermenters with C. glutamicum RES167\(\Delta\)aroK/pXMJ19-GBTDE

To evaluate SA productivity, *C. glutamicum* RES167Δ*aroK/* pXMJ19-GBTDE was cultivated in 250-mL flasks and 5-L fermenters. Cell growth, SA production, consumption of sucrose and accumulation of 3-dehydroshikimate were monitored (Fig. 7a, 7b, 7c). SA productions were 4.3, 7.4, and 11.3 g/L during 250-mL flask, 5-L batch and fed-batch fermentations, respectively. SA yields from sucrose were 0.22, 0.39, 0.24 mol SA per mole sucrose consumption.

Table 1 Bacterial strains and plasmids used in this study

Strains/plasmids	Relevant characteristics	Source/reference/notes
Strains		
E. coli DH5α	F <sup>-</sup> endA1thi-1 recA1 relA1 gyrA96deoRΦ80dlac $\Delta$ (lacZ) M15 $\Delta$ (lacZYA-argF)U169hsdR17( $r_K$ , $m_K^{\dagger}$ ) $\lambda^-$ supE44 phoA	Invitrogen
C. glutamicum RES167	Restriction-deficient mutant of ATCC 13032, $\Delta$ (cgllM-cgllR-cgllIR)	University of Bielefeld
Res167∆aroK	Res167 derivate, a fragment of DNA encoding for aroK was deleted	This study
Res167∆aroK/pZB-aroG	Res167∆aroK derivate, containing plasmid pZB-aroG	This study
Res167∆aroK/pZB-aroB	Res167∆aroK derivate, containing plasmid pZB-aroB	This study
Res167∆aroK/pZB-aroD	Res167∆aroK derivate, containing plasmid pZB-aroD	This study
Res167∆aroK/pZB-aroE	Res167∆aroK derivate, containing plasmid pZB-aroE	This study
Plasmids		
pK18 <i>mobsacB</i>	Mobilizable vector, for gene disruption in <i>C. glutamicum</i>	University of Bielefeld
pK18mobsacB-aroK	Derived from pK18mobsacB, carrying aroK gene	This study
pK18 <i>mobsacB-∆aroK</i>	Derived from pK18mobsacB-aroK, a 573 bp fragment of aroK was deleted	This study
pUC19-RiboJ	pUC19 carrying RiboJ	Sangon Biotech
pACGFP	Plasmid carrying enhanced green fluorescence protein (GFP) gene	Invitrogen
рХМЈ19	Shuttle vector (Cam <sup>r</sup> , Ptac, laclq, pBL1 ori $V_{C,glu.}$ pK18 ori $V_{E.~coli.}$ )	University of Bielefeld
pXMJ19-RiboJ	pXMJ19 carrying RiboJ gene	This study
pZB	Derived from pXMJ19, carrying both RiboJ and GFP genes	This study
pZB- <i>aroG</i>	Derived from pZB, carrying <i>aroG</i> <sup>MU</sup> gene with various RBS	This study
pZB- <i>aroD</i>	Derived from pZB, carrying <i>aroD</i> <sup>MU</sup> gene with various RBS	This study
pZB- <i>aroB</i>	Derived from pZB, carrying <i>aroB</i> <sup>MU</sup> gene with various RBS	This study
pZB- <i>aroE</i>	Derived from pZB, carrying aroE <sup>MU</sup> gene with various RBS	This study
pXMJ19- <i>aroG</i> <sup>MU</sup>	pXMJ19 carrying aroG of which recognition sites of HindIII and Pstl were mutated	This study
pXMJ19- <i>aroB</i> <sup>MU</sup>	pXMJ19 carrying aroB of which recognition sites of BamHI and Spel were mutated	This study
pXMJ19- <i>aroD</i> <sup>MU</sup>	pXMJ19 carrying aroD of which recognition site of PstI were mutated	This study
pXMJ19- <i>aroE</i> <sup>MU</sup>	pXMJ19 carrying <i>aroE</i> of which the recognition sites of EcoRl and Sall were mutated	This study
pXMJ19-RiboJ- <i>aroG</i> <sup>MU</sup> -H	pXMJ19 carrying RiboJ and <i>aroG</i> <sup>MU</sup> gene with high strength RBS	This study
pXMJ19-RiboJ- <i>aroG</i> <sup>MU</sup> -M	pXMJ19 carrying RiboJ and <i>aroG</i> <sup>MU</sup> gene with medium strength RBS	This study
pXMJ19-RiboJ- <i>aroG</i> <sup>MU</sup> -L	pXMJ19 carrying RiboJ and <i>aroG</i> <sup>MU</sup> gene with low strength RBS	This study
pXMJ19-RiboJ- <i>aroB</i> <sup>MU</sup> -H	pXMJ19 carrying RiboJ and <i>aroB</i> <sup>MU</sup> gene with high strength RBS	This study
pXMJ19-RiboJ- <i>aroB</i> <sup>MU</sup> -M	pXMJ19 carrying RiboJ and <i>aroB</i> <sup>MU</sup> gene with medium strength RBS	This study
pXMJ19-RiboJ- <i>aroB</i> <sup>MU</sup> -L	pXMJ19 carrying RiboJ and <i>aroB</i> <sup>MU</sup> gene with low strength RBS	This study
pXMJ19-RiboJ- <i>aroD</i> <sup>MU</sup> -H	pXMJ19 carrying RiboJ and <i>aroD</i> <sup>MU</sup> gene with high strength RBS	This study
pXMJ19-RiboJ- <i>aroD</i> <sup>MU</sup> -M	pXMJ19 carrying RiboJ and <i>aroD</i> <sup>MU</sup> gene with medium strength RBS	This study
pXMJ19-RiboJ- <i>aroD</i> <sup>MU</sup> -L	pXMJ19 carrying RiboJ and <i>aroD</i> <sup>MU</sup> gene with low strength RBS	This study
pXMJ19-RiboJ- <i>aroE</i> <sup>MU</sup> -H	pXMJ19 carrying RiboJ and <i>aroE</i> <sup>MU</sup> gene with high strength RBS	This study
pXMJ19-RiboJ- <i>aroE</i> <sup>MU</sup> -M	pXMJ19 carrying RiboJ and <i>aroE</i> <sup>MU</sup> gene with medium strength RBS	This study
pXMJ19-RiboJ- <i>aroE</i> <sup>MU</sup> -L	pXMJ19 carrying RiboJ and <i>aroE</i> <sup>MU</sup> gene with low strength RBS	This study
pXMJ19-GHBH	Plasmid pXMJ19-RiboJ-aroG <sup>MU</sup> -H derivate, containing <i>aroB</i> -H module (Ptac-RiboJ- <i>aroB</i> , <i>aroB</i> gene with high strength RBS)	This study
pXMJ19-GHBHDH	pXMJ19-GHBH derivate, containing <i>aroD</i> -H module (Ptac-RiboJ- <i>aroD</i> , <i>aroD</i> gene with high strength RBS)	This study
plasmid-1	pXMJ19-GHBHDH derivate, containing <i>aroE</i> -H module (Ptac-RiboJ- <i>aroE</i> , <i>aroE</i> gene with high strength RBS)	This study
plasmid-2	Plasmid pXMJ19-RiboJ- <i>aroG</i> <sup>MU</sup> -H derivate, containing <i>aroB</i> -M module, <i>aroD</i> -M module, <i>aroE</i> -M module	This study

Table 1 Bacterial strains and	plasmids used in this study (Continued)
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plasmid-3	Plasmid pXMJ19-RiboJ-aroG <sup>MU</sup> -H derivate, containing aroB-L module, aroD-L module, aroE-L module	This study
plasmid-4	Plasmid pXMJ19-RiboJ-aroG <sup>MU</sup> -M derivate, containing aroB-H module, aroD-M module, aroE-L module	This study
plasmid-5	Plasmid pXMJ19-RiboJ- <i>aroG</i> <sup>MU</sup> -M derivate, containing <i>aroB</i> -M module, <i>aroD</i> -L module, <i>aroE</i> -H module	This study
plasmid-6	Plasmid pXMJ19-RiboJ-aroG <sup>MU</sup> -M derivate, containing aroB-L module, aroD-H module, aroE-M module	This study
plasmid-7	Plasmid pXMJ19-RiboJ- $aroG^{\mathrm{MU}}$ -L derivate, containing $aroB$ -H module, $aroD$ -L module, $aroE$ -M module	This study
plasmid-8	Plasmid pXMJ19-RiboJ- $aroG^{\mathrm{MU}}$ -L derivate, containing $aroB$ -M module, $aroD$ -H module, $aroE$ -L module	This study
plasmid-9	Plasmid pXMJ19-RiboJ- $aroG^{\mathrm{MU}}$ -L derivate, containing $aroB$ -L module, $aroD$ -M module, $aroE$ -H module	This study
pXMJ19-GBTDE	Plasmid 2 derivate, containing a terminator between aroB and aroD Module	This study
pXMJ19-GBTDTE	Plasmid pXMJ19-GBTDE derivate, containing a terminator between aroD and aroE module	This study
pXMJ19-GTBTDTE	Plasmid pXMJ19-GBTDTE derivate, containing a terminator between <i>aroG</i> and <i>aroB</i> module	This study

### Discussion

Several methods, such as overexpression of *aro* genes [31, 32] and the use of enzymes with improved properties [33], have been reported to enhance the metabolic flux into SA pathway, thus finally increase the production of aromatic amino acids or shikimic acid. This current study revealed a new synthetic biology strategy: Four *aro* genes were organized as continuous genetic modules and their transcriptions were coordinated by the same tac promoter, RiboJ and terminator. The translation levels of *aro* genes in the genetic modules were regulated by their RBS, which were quantatively characterized in this study.

RBS is vital to initiate genetic translation, and are useful synthetic biology parts for construction modules [16]. In this study, four tailored-made RBS libraries were constructed and the strength of each RBS sequence was determined in the background of *C. glutamicum* cells. Although the RBS libraries were tailored for *aroG*, *aroB*, *aroD* and *aroE*, it is believed that these RBS would be applicable also for other purposes when *C. glutamicum* was used as host. Similarly, the constructed SA pathway modules were tested for SA production in this study, they should be also useful for productions such as aromatic amino acids that are derived from SA pathway.

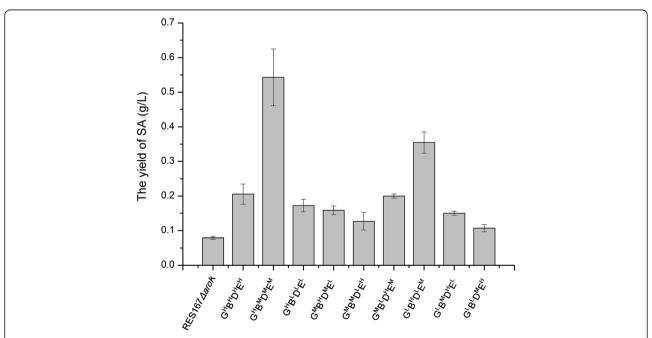
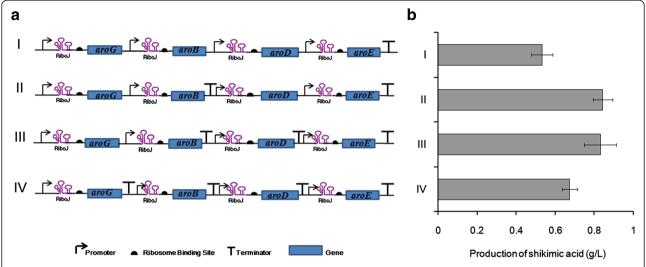


Fig. 5 Production of shikimic acid by *C. glutamicum* RES167∆*aroK* harboring various genetic modules. Three cultivations were conducted in 250-mL flasks and the standard deviations of shikimic acid production are indicated



**Fig. 6** Insertion of transcriptional terminators into genetic modules at various position (**a**) and their effects on shikimic acid production by *C. glutamicum* RES167 $\Delta$ aroK (**b**). In panel B, three cultivations were conducted in 250-mL flasks and the standard deviations of shikimic acid production are indicated

SA is a highly valued commercial compound. Efforts were made to improve SA production by de-repressing of feedback inhibition of enzymes involved in SA synthesis [33], increasing glucose availability [34], and optimizing metabolic fluxes [31], with E. coli or B. subtilis. So far as we know, C. glutamicum has not been exploited for SA production. By implementing the constructed genetic modules in the shikimate kinase deficient mutant, C. glutamicum was successfully engineered to produce SA at 11.3 g/L in 5-L fermenter. So far, this represents the highest titer of SA production with *C. glutamicum*. The SA production with *C. glutamicum* is comparable to the productivity with B. subtilis (19.7 g/L) [35]. Although this SA titer is lower when compared to SA production by E. coli (84 g/L) [33], C. glutamicum is still a promising SA producer due to its non-pathogenic nature, and its productivity can be further improved by optimization of fermentation process, or by replacement of the tryptophan- and prephenate-sensitive DAHP synthase [36, 37].

### Conclusion

Synthetic biology tool boxes for manipulating *C. gluta-micum* were expanded by including 4 RBS libraries, in addition to the previous reported promoters [38, 39] and CoryneBrick [40]. The RBS libraries represent the first set of RBS libraries that were quantatively characterized in *C. glutamicum*. The selected RBS and *aro* genes could be organized as continuous genetic modules and their transcriptions could be coordinated. Genetic modules were successful constructed for SA pathway, and were demonstrated to be useful for increase of SA synthesis. In fed-batch fermentation, *C. glutamicum* harboring

newly constructed SA pathway modules achieved 11.3 g/L SA, which represented the highest SA production with *C. glutamicum*.

### Materials and methods

### Microorganisms, plasmids, medium, and cultivation

The bacterial strains and plasmids used in this study are listed in Table 1. *C. glutamicum* was cultivated at 30 °C in Luria Bertani (LB) [41] broth or Brain Heart Infusion (BHI) medium [42]. *E. coli* was cultivated at 37 °C in 50 mL of LB broth in 250-ml flasks on a rotary shaker at 200 rpm. When needed, chloramphenicol at a final concentration of 10 or 20  $\mu$ g/mL in medium was used for cultivation of *C. glutamicum* or *E. coli*. Expression of genes with *C. glutamicum* was induced with 0.5 mM isopropyl  $\beta$ -D-1-thiogalactopyranoside (IPTG).

Fermentative production of shikimic acid with *C. glutamicum* was carried out in 250 mL flasks and 5-L fermenter (Bioflo Model 3000 bioreactor, New Brunswick Scientific, N.J., U.S.A.). Seeding cultures were grown with Medium A (g/L):  $K_2HPO_4 \cdot 3H_2O$  (0.5);  $KH_2PO_4$  (0.5);  $KH_4PO_4 \cdot 3H_2O$  (0.5);  $KH_2PO_4 \cdot 3H_2O$  (0.15);  $KH_2PO_4 \cdot 3H_2O$ 

Fermentation was conducted with Medium B (g/L):  $K_2HPO_4 \cdot 3H_2O$  (0.5);  $KH_2PO_4$  (0.5); Urea (3); sucrose (38);  $MgSO_4 \cdot 7H_2O$  (0.2); Yeast extract (10); peptone (4);  $FeSO_4 \cdot 7H_2O$  (0.02);  $MnSO_4 \cdot 4H_2O$  (0.02); biotin (50 µg); thiamine (200 µg), pH 7.4. The fermenter was stirred at 300 rpm, aerated at 3.0 vol/vol per minute, and pH was maintained at 7.0. Cell growth was monitored by measuring optical density at 600 nm (OD<sub>600</sub>)

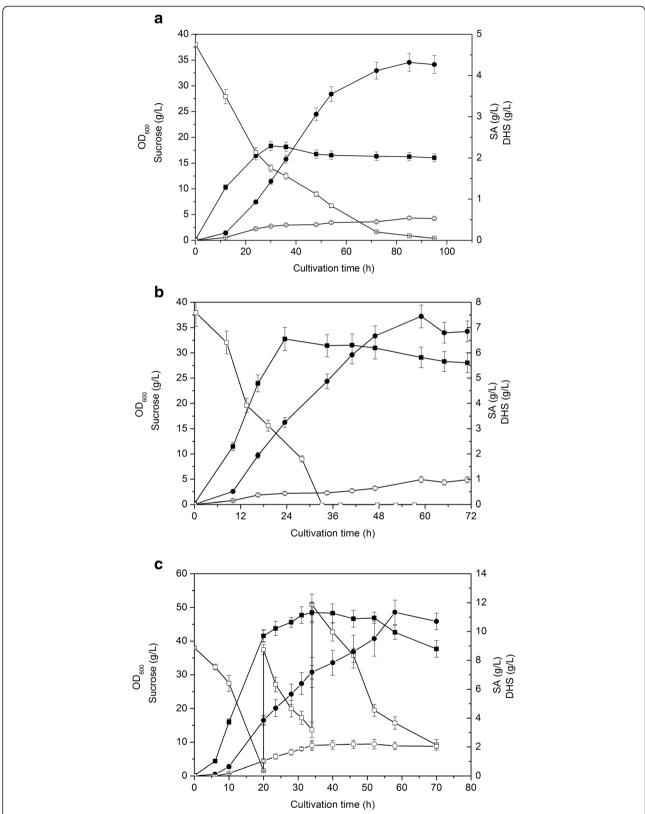


Fig. 7 The growth (solid squares), sucrose consumption (open squares), productions of shikimic acid (circles) and 3-dehydroshikimic acid (open circles) with recombinant *C. glutamicum* RES167 $\Delta$ aroK harboring pXMJ19-GBTDE, during shake-flask (a), batch (b), and fed-batch cultivation (c). Data are averages of three parallel fermentations

with a spectrophotometer (Biospec-1601 DNA/Protein Enzyme Analyzer, Shimadzu). Cellular dry weights were determined by centrifugation and lyophilization with 3 parallel samples.

*C. glutamicum* was cultivated in mineral salts (MS) medium when RBS strength were tested. The MS medium contained following components (g/L, pH 8.0): Na<sub>2</sub>HPO<sub>4</sub> · 12H<sub>2</sub>O (2); KH<sub>2</sub>PO<sub>4</sub> (0.5); MgSO<sub>4</sub> · 7H<sub>2</sub>O (0.03); NH<sub>4</sub>C1 (0.53); trace element solution 2 mL. Trace element solution (g/L, pH 6.0): EDTA, (0.5); ZnSO<sub>4</sub> · 7H<sub>2</sub>O, (0.22); CaCl<sub>2</sub>, (0.055); MnCl<sub>2</sub> · 4H<sub>2</sub>O, (0.051); FeSO<sub>4</sub> · 7H<sub>2</sub>O, (0.0499); (NH<sub>4</sub>)<sub>6</sub>Mo<sub>7</sub>O<sub>24</sub> · 4H<sub>2</sub>O, (0.011); CuSO<sub>4</sub> · 5H<sub>2</sub>O, (0.0157); CoCl<sub>2</sub> · 6H<sub>2</sub>O, (0.0161); biotin (0.0125); thiamine (0.05).

# DNA extraction, amplification, plasmid construction and genetic transformation

Plasmid and chromosomal DNAs were isolated using the OMEGA Plasmid Mini Kit and the OMEGA Bacterial DNA Kit (Omega genetics, Beijing), respectively. DNA fragments from PCR amplification were purified with the OMEGA Cycle-Pure Kit (Omega genetics, Beijing). Restriction enzymes, ligases and other DNA-manipulating enzymes were used according to their manufacturer's instructions. Genetic transformation of *C. glutamicum* and *E. coli* was carried out by electroporation, and recombinant strains were selected according to Tauch *et al.* [43].

# Construction of pXMJ19-aroG<sup>MU</sup>, pXMJ19-aroD<sup>MU</sup> pXMJ19-aroB<sup>MU</sup>, pXMJ19-aroE<sup>MU</sup> and pZB

The *aro* genes, *i.e.*, *aroG* (GenBank accession number, NP\_601382.1), *aroB* (NP\_600835.1), *aroD* (NP\_599670.1), and *aroE* (NP\_600843.1) were PCR amplified from genomic DNA of *C. glutamicum* RES167 using primers listed in Table 2. Subsequently, these *aro* genes were cloned into pXMJ19, generating pXMJ19-*aroG*, pXMJ19-*aroB*, pXMJ19-*aroD*, and pXMJ19-*aroE*. For subsequent cloning, the following silent mutations were made with primers listed in Table 1: the HindIII and PstI of *aroG*, BamHI and SpeI of *aroB*, PstI of *aroD*, and EcoRI and SalI of *aroE*. The resulting plasmids were named pXMJ19-*aroG*<sup>MU</sup>, pXMJ19-*aroB*<sup>MU</sup>, pXMJ19-*aroB*<sup>MU</sup>, and pXMJ19-*aroE*<sup>MU</sup>.

pZB was derived from pXMJ19. Chemically synthesized gene of RiboJ (27) was cloned into pXMJ19 at HindIII and PstI sites, resulting in pXMJ19-RiboJ. This pXMJ19-RiboJ was digested with EcoRI and KpnI, and a genetic fragment encoding the enhanced green fluorescence protein was cloned at the KpnI and EcoRI sites. The resulting plasmid was named pZB, and was used for later construction of RBS libraries.

# Design and construction of RBS libraries tailored for *aroG*, *aroB*, *aroD* and *aroE*, and evaluation of RBS strength according to fluorescence intensity

Based on the currently known RBS sequences from *C. glutamicum*, we designed a seeding sequence of AAAGG(N)<sub>6-9</sub>, where "N" represents any nucleotide of A, T, G, or C. From this seeding sequence, oligonucleotides tagged as MU-RBSAG-F, MU-RBSAB-F, MU-RBSAD-F, and MU-RBSAE-F, were chemically synthesized. These oligonucleotides and their partner primers (Table 2) were used to amplify the *aro* genes from plasmid pXMJ19-*aroG*<sup>MU</sup>, pXMJ19-*aroB*<sup>MU</sup>, pXMJ19-*aroB*<sup>MU</sup>, pXMJ19-*aroE*<sup>MU</sup>. The amplified *aro* genes, each had a specific RBS sequence at its 5'-end, were digested with restriction endonuclease and were cloned into the samely digested pZB. Thus, four RBS libraries were constructed and were named as pZB-*aroG*, pZB-*aroB*, pZB-*aroD*, and pZB-*aroE* (Fig. 2).

The strength of each RBS for genetic translation was determined according to its fluorescence intensity. *C. glutamicum* cells harboring single plasmid (thus a single RBS) of libraries of pZB-*aroG*, pZB-*aroB*, pZB-*aroD*, and pZB-*aroE* were cultivated in the presence of 0.5 mM IPTG at 30 °C in MS medium. After incubation for 48 h at 30 °C and 200 rpm, 200 µl of cell suspension was transferred into a 96-well plate. The fluorescence from the eGFP in *C. glutamicum* cells and optical density were measured using a BioTek\* synergy H4 Hybrid Reader (Keruiente, Beijing, China).

### Construction of genetic modules for SA pathway

To construct the nine plasmids with the combination of different strength RBS, aroG gene with high, middle and low strength RBS were amplified from pXMJ19aroGMU and cloned between SalI and BamHI cloning sites of plasmid pXMJ19-RiboJ. These three plasmids were named as pXMJ19-RiboJ-aroGMU-H, pXMJ19-RiboJ-aroGMU-M and pXMJ19-RiboJ-aroGMU-L, respectively. Taking the same way, we got plasmids pXMJ19-RiboJ-aroB<sup>MU</sup>-H, pXMJ19-RiboJ-aroB<sup>MU</sup>-M, pXMJ19-RiboJ-aroB<sup>MU</sup>-L, pXMJ19-RiboJ-aroD<sup>MU</sup>-H, pXMJ19-RiboJ-aroD<sup>MU</sup>-M, pXMJ19-RiboJ-aroD<sup>MU</sup>-L, pXMJ19-RiboJ- $aroE^{MU}$ -H, pXMJ19-RiboJ- $aroE^{MU}$ -M and pXMJ19-RiboJ- $aroE^{MU}$ -L, which also have the high, middle and low strength RBS, accordingly. Then, Ptac-RiboJ-aroBMU-H fragments with BamHI and XmaI sites were amplified from plasmid pXMJ19-RiboJ-aroBMU-H and cloned into plasmid pXMJ19-RiboJ-aroGMU-H, resulting plasmid named pXMJ19-GHBH. Then fragments Ptac-RiboJ-aroDMU-H with XmaI and KpnI sites were cloned into plasmid pXMJ19-GHBH, resulting plasmid named pXMJ19-GHBHDH. From plasmid pXMJ19-RiboJ-aroE<sup>MU</sup>-H we got fragments Ptac-RiboJ-aroE<sup>MU</sup>-H with KpnI and EcoRI sites and cloned the fragments

Table 2 Oligonucleotides used in this study

Primers	Sequences	Notes	
aroG-F	CGCGC <u>GTCGAC</u> ATGAATAGGGGTGTGAGTTG	Amplification of <i>aroG</i> from genome,	
aroG-R	CGCGC <u>GGTACC</u> TTAGTTACGCAGCATTTCTGCAACG	Sall and Kpnl underlined	
aroB-F	CGCGC <u>GTCGAC</u> ATGAGCGCAGTGCAGATTTTC	Amplification of <i>aroB</i> from genome, Sall and Kpnl underlined	
aroB-R	CGCGC <u>GGTACC</u> TTAGTGGCTGATTGCCTCATAGCA		
aroD-F	CGCGC <u>GTCGAC</u> ATGCCTGGAA AAATTCTCCT	Amplification of aroD from genome,	
aroD-R	CGCGC <u>GGTACC</u> TTACTTTTGAGATTTGCCAGGATA	Sall and Kpnl underlined	
aroE-F	CGCGC <u>CTGCAT</u> ATGGGTTCTCACATCACTCAC	Amplification of <i>aroE</i> from genome, Pstl and Kpnl underlined	
iroE-R	CGCGC <u>GGTACC</u> TTAGTGTTCTTCTGAGATGCCT		
ЛU-aroG-1-F	${\sf GGCCTTACCGTTGGCAACATCAGC}\underline{{\sf CAGCTT}}{\sf CTGCTTCAGCTCAAGTACC}$	Mutate HindIII in aroG	
ЛU-aroG-1-R	CCTGAGGTACTTGAGCTGAAGCAG <u>AAGCTG</u> GCTGATGTTG CCAACGGT		
ЛU-aroG-2-F	TCGCGCCAACGTAAAGACTCTG <u>CTCCAG</u> ATGGCAGTTGTTTTGACCT	Mutate Pstl in aroG	
ЛU-aroG-2-R	CGTAGGTCAAAACAACTGCCAT <u>CTGGAG</u> CAGAGTCTTTACGTTGGCGC		
ЛU-aroG-3-F	GTGTCCGATGAGTCCCTGCGTG <u>CTGCCG</u> ATATCTACTGCTCCCACGAGG	Mutate Pstl in aroG	
ЛU-aroG-3-R	AGCCTCGTGGGAGCAGTAGATAT <u>CGGCAG</u> CACGCAGGGACTCATCGGAC		
ЛU-aroB-1-F	GCCTGACGCGGAAATCATCGCG <u>GGTTCC</u> GCCGAAATCATCAAAACTGG	Mutate BamHI in aroB	
ЛU- <i>aroB</i> -1-R	AACCAGTTTTGATGATTTCGGC <u>GGAACC</u> CGCGATGATTTCCGCGTCAGG		
ЛU-aroB-2-F	CATCCGAGTTGGATGCAGC <u>ACTGGT</u> CGCTGCTGGTTTGAAGGTCCTGC	Mutate Spel in <i>aroB</i>	
ЛU- <i>aroB</i> -2-R	TGCAGGACCTTCAAACCAGCAGCG <u>ACCAGT</u> GCTGCATCCAACTCGGATG		
ЛU-aroD-F	TTAGCTCACCTTCGTGATTGCT <u>CTGGAG</u> CGCCTCAACCTCAAGGCCGTG	Mutate Pstl in aroD	
ЛU- <i>aroD</i> -R	GCACGGCCTTGAGGTTGAGGCG <u>CTCCAG</u> AGCAATCACGAAGGTGAGCT		
ЛU-aroE-2-F	CATGCCGTCTAAATTCGCAGCTCTT <u>GAATTT</u> GCCGACGAAGTAACCGAACGCGCCTGC	Mutate EcoRI in aroE	
ЛU- <i>aroE</i> -2-R	GCAGGCGCGTTCGGTTACTTCGTCGGC <u>AAATTC</u> AAGAGCTGCGAATTTAGACGGCATG		
ЛU-aroE-2-F	ATGGCGCGCCGACAACACCGACGTTGACGGCATCAGGGGAGCTCTCGG	Mutate Sall in aroE	
ЛU- <i>aroE</i> -2-R	CACCGAGAGCTCCCCTGATGCC <u>GTCAAC</u> GTCGGTGTTGTCGGCGCGCC		
RiboJ-F	CGCG <u>AAGCTT</u> AGCTGTCACCGGATGTGCTTTCCGGTCTGATGAGTC	Amplification of RiboJ from pUC19,	
RiboJ-R	CGCG <u>CTGCAG</u> TTAAACAAAATTATTTGTAGAGGCTGTTTCG	HindIII and Pstl underlined	
GFP-F	CGCG <u>GGTACC</u> GTGAGCAAGGGCGCCGAGC	Amplification of egfp from pACGFP,	
GFP-R	CGCG <u>GAATTC</u> TCACTTGTACAGCTCATCCATGCCGTGGGT	KpnI and EcoRI underlined	
MU-RBSAG-F	CGCGCGTCGACAAAGGNNNNNNNNATGAATAGGGGTGTGAGTTG	Amplification of aroG with mutated RE	
ИU-RBSAG-R	CGCGC <u>GGTACC</u> GTTACGCAGCATTTCTGCAACG	Sall and Kpnl underlined	
ИU-RBSAB-F	CGCGCGTCGACAAAGGNNNNNNNNATGAGCGCAGTGCAGATTTTC	Amplification of aroB with mutated RB	
ИU-RBSAB-R	CGCGCGGTACCGTGGCTGATTGCCTCATAAGCA	Sall and Kpnl underlined	
ИU-RBSAD-F	CGCGCGTCGACAAAGGNNNNNNNNATGCCTGGAAAAATTCTCCT	Amplification of aroD with mutated RE Sall and Kpnl underlined	
ИU-RBSAD-R	CGCGC <u>GGTACC</u> CTTTTTGAGATTTGCCAGGATA		
ЛU-RBSAE-F	CGCGCGTCGACAAAGGNNNNNNNNATGGGTTCTCACATCACTCAC	Amplification of aroE with mutated RB	
ЛU-RBSAE-R	CGCGC <u>GGTACC</u> GTGTTCTTCTGAGATGCCT	Sall and Kpnl underlined	
roG-H-F	CGCGC <u>GTCGAC</u> AAAGGGTGAATCTATGAATAGGGGTGTGAGTTG	aroG with high strength RBS,	
roG-H-R	CGCGC <u>GGATCC</u> TTAGTTACGCAGCATTTCTGCAACG	Sall and BamHI underlined	
roG-M-F	CGCGCGTCGACAAAGGTTCTAAAGATGAATAGGGGTGTGAGTTG	aroG with medium strength RBS,	
iroG-M-R	CGCGC <u>GGATCC</u> TTAGTTACGCAGCATTTCTGCAACG	Sall and BamHI underlined	
aroG-L-F	CGCGCGTCGACAAAGGGCCGAATTATGAATAGGGGTGTGAGTTG	aroG with lows trength RBS, Sall and BamHI underlined	
aroG-L-R	CGCGCGGATCCTTAGTTACGCAGCATTTCTGCAACG		
aroB-H-F	CGCGCGTCGACAAAGGGGAGAGCCATGAGCGCAGTGCAGATTTTC	aroB with high strength RBS,	
aroB-H-R	CGCGCGGATCCTTAGTGGCTGATTGCCTCATAAGCA	Sall and BamHI underlined	

**Table 2 Oligonucleotides used in this study** (Continued)

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aroB-M-F	CGCGC <u>GTCGAC</u> AAAGGCATGTTCTATGAGCGCAGTGCAGATTTTC	aroB with medium strength RBS, Sall and BamHl underlined	
aroB-M-R	CGCGC <u>GGATCC</u> TTAGTGGCTGATTGCCTCATAAGCA		
aroB-L-F	CGCGC <u>GTCGAC</u> AAAGGAACGACTAATGAGCGCAGTGCAGATTTTC	aroB with low strength RBS, Sall and BamHlunderlined	
aroB-L-R	CGCGC <u>GGATCC</u> TTAGTGGCTGATTGCCTCATAAGCA	Sali and barnniundenned	
aroD-H-F	CGCGC <u>GTCGAC</u> AAAGGAGGTTGTCATGCCTGGAAAAATTCTCCT	aroD with high strength RBS,	
aroD-H-R	CGCGC <u>GGATCC</u> TTACTTTTTGAGATTTGCCAGGATA	Sall and BamHI underlined	
aroD-M-F	CGCGC <u>GTCGAC</u> AAAGGCATGGCCGATGCCTGGAAAAATTCTCCT	aroD with medium strength RBS,	
aroD-M-R	CGCGC <u>GGATCC</u> TTACTTTTTGAGATTTGCCAGGATA	Sall and BamHI underlined	
aroD-L-F	CGCGC <u>GTCGAC</u> AAAGGTGGTTCATATGCCTGGAAAAATTCTCCT	aroD with low strength RBS,	
<i>aroD-</i> L-R	CGCGC <u>GGATCC</u> TTACTTTTTGAGATTTGCCAGGATA	Sall and BamHI underlined	
aroE-H-F	CGCGC <u>GTCGAC</u> AAAGGAGGATTAGATGGGTTCTCACATCACTCAC	aroE with high strength RBS, Sall and BamHI underlined	
aroE-H-R	CGCGC <u>GGATCC</u> TTAGTGTTCTTCTGAGATGCCT		
aroE-M-F	CGCGC <u>GTCGAC</u> AAAGGAGAACGTGATGGGTTCTCACATCACTCAC	aroE with medium strength RBS,	
aroE-M-R	CGCGC <u>GGATCC</u> TTAGTGTTCTTCTGAGATGCCT	Sall and BamHI underlined	
aroE-L-F	CGCGC <u>GTCGAC</u> AAAGGGTTCATAGATGGGTTCTCACATCACTCAC	aroE with low strength RBS,	
aroE-L-R	CGCGC <u>GGATCC</u> TTAGTGTTCTTCTGAGATGCCT	Sall and BamHI underlined	
PB-F	CGCGGGATCCTTGCGCCGACATCATAACGGTT	BamHI and Xmal underlined	
PB-R	CGCGCCCGGGTTAGTGGCTGATTGCCTCATAAGCA		
PD-F	CGCGCCCGGGTTGCGCCGACATCATAACGGTT	Xmal and Kpnl underlined	
PD-R	CGCG <u>GGTACC</u> TTACTTTTGAGATTTGCCAGGATA		
PE-F	CGCG <u>GGTACC</u> TTGCGCCGACATCATAACGGTT	Kpnl and EcoRl underlined	
PE-R	CGCG <u>G</u> AATT <u>C</u> TTAGTGTTCTTCTGAGATGCCT		
Terminator 1-F	CGCGCCCGGGGGCTGTTTTGGCGGATGAGAGAAGATTTTC	Xmal underlined	
erminator 1-R	CGCG <u>CCCGGG</u> AGAGTTTGTAGAAACGCAAAAAGGCC		
erminator 2-F	CGCG <u>GGTACC</u> GGCTGTTTTGGCGGATGAGAGAGATTTTC	KpnI underlined	
erminator 2-R	CGCG <u>GGTACC</u> AGAGTTTGTAGAAACGCAAAAAGGCC		
erminator 3-F	CGCG <u>GGATCC</u> GGCTGTTTTGGCGGATGAGAGAGATTTTC	BamHI underlined	
Terminator 3-R	CGCG <u>GGATCC</u> AGAGTTTGTAGAAACGCAAAAAGGCC		
aroK-F	CGCGGAATTCTGGCTGATTGCCTCATAAGCACTCT	EcoRl and Hindlll underlined	
<i>iroK</i> -R	CGCG <u>AAGCTT</u> TTCGATGGACTACAGCAGGTGAATC		
KTaroK-F	CGCGCCCGGGCCTCTAAACCTTCGAATTTCATTCGTTCCTC	Xmal underlined	
KT <i>aroK</i> -R	CGCG <u>CCCGGG</u> CGATTAATTAAACCGGGCACCTGATTAAC		
V-KTaroK-F	TCCATGCTGGGCTGCAAAATCGCTACC	Primer used to verify $\Delta$ aroK	
V-KT <i>aroK</i> -R	AACCATTGATATGGAAAACGGCAAGGCAGC		

into plasmid pXMJ19-GHBHDH, resulting plasmid named plasmid-1. Plasmid-2 to plasmid-9 and derivate plasmids were also got by the way describe above. Three terminator fragments with XmaI, BamHI and KpnI cloning sites were amplified from plasmid pXMJ19, respectively. After terminator with XmaI site was cloned in plasmid-2, we got plasmid pXMJ19-GBTDE. Then terminator with BamHI site was cloned in plasmid pXMJ19-GBTDTE to get plasmid pXMJ19-GBTDTE. Plasmid pXMJ19-GTBTDTE was constructed by cloning terminator with KpnI site.

### Measurement of SA dehydrogenase activity

The enzyme activities of the shikimate dehydrogenases were assayed by monitoring the absorbance of NADPH at 340 nm ( $\epsilon$  = 6230 M<sup>-1</sup> cm<sup>-1</sup>) using a spectrophotometer (Specord 205 Analytik, Jena, Germany). The assays were conducted at 25 °C in a volume of 1 mL solution, containing 100 mM Tris–HCl buffer at pH 8.0, 1 mM SA, and 2 mM NADP<sup>+</sup>. Cellular lysates from *C. glutamicum* were added finally to trigger the reaction. One unit of enzyme activity was defined as the amount of enzyme catalyzing the conversion of 1 µmol of NADP<sup>+</sup> per minute at 25 °C.

For preparation of cellular lysates of *C. glutamicum*, cells were harvested by centrifugation (6000 g, 4 °C, 5 min) of culture samples. Supernatants were removed, the cell pellets were washed and re-suspended in 50 mM pH 8.0 Tris–HCl buffer. This cell suspension was subjected to sonication (Ningbo Scientz Biotechnology Co., LTD, China) and centrifugation (12,000 g, 4 °C, 10 min). The supernatants were collected and used for enzyme assays. Protein concentrations were determined using Bradford method [44].

### Construction of C. glutamicum RES167∆aroK

Disruption of the shikimate kinase gene, aroK, in C. glutamicum was performed using the suicide vector pK18mobsacB. The intact DNA fragment (2946 bp) of aroK was amplified from chromosomal DNA of C. glutamicum, using the primers aroK-F and aroK-R (Table 1). This intact aroK fragment was cloned into pK18mobsacB EcoRI/HindIII sites. The resulting plasmid was named pK18mobsacB-aroK, and was amplified with primers KTaroK-F and KTaroK-R, thus resulting DNA fragments with disrupted aroK gene. After digested with XmaI restriction endonuclease, DNA fragments were ligated and transformed into E. coli. The recombinant plasmid was named pK18mobsacB-∆aroK and was electroporated into C. glutamicum RES167. Using the method described by Schäfer et al. [45], the aroK mutant RES167∆aroK was screened out on BHI agar plates. The Disruption of aroK was verified by PCR amplification and sequence of the disrupted aroK gene from RES167∆aroK.

# Determination of SA and 3-dehydroshikimic acid concentrations

The concentrations of SA and 3-dehydroskimic acid were determined with an HPLC system (Agilent 1200 series, Agilent Technologies, Inc., USA) equipped with a ZORBAX SB C18 column (4.6 mm x 250 mm x 5  $\mu$ m) and detected at 215 nm wavelength. The HPLC was run with a mixture of solution A (phosphoric acid in water, pH 2.5) and solution B (methanol) as eluant and was operated at a flow rate of 0.35 mL/min. The following gradient was used: at 0–7.5 min, 95 % of solution A and 5 % of solution B; at 7.5-15 min, 100 % of solution B; 15.0-22.5 min, 95 % of solution A and 5 % of solution B. Standard shikimic acid (Cat. No. S5375, Sigma-Aldrich, USA) and 3-dehydroshikimic acid (Cat. No. 05616, Sigma-Aldrich, USA) were eluted at 5.411 and 6.241 min, respectively, under these conditions.

### Determination of sucrose concentrations

The sucrose concentrations in fermentation broth were determined with spectrometric method, as previously described [46].

### Competing interests

The authors declare that they have no competing interests.

#### Authors' contributions

BZ and NZ carried out the experimental work, BZ drafted the manuscript. YML and CL and CBL participated in experimental design. CYJ and SJL supervised the research and finalized the manuscript. All authors read and approved the final manuscript.

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