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Development of a yeast whole-cell biocatalyst for MHET conversion into terephthalic acid and ethylene glycol



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Abstract

Background: Over the 70 years since the introduction of plastic into everyday items, plastic waste has become an increasing problem. With over 360 million tonnes of plastics produced every year, solutions for plastic recycling and plastic waste reduction are sorely needed. Recently, multiple enzymes capable of degrading PET (polyethylene tere-phthalate) plastic have been identified and engineered. In particular, the enzymes PETase and MHETase from *Ideonella sakaiensis* depolymerize PET into the two building blocks used for its synthesis, ethylene glycol (EG) and terephthalic acid (TPA). Importantly, EG and TPA can be re-used for PET synthesis allowing complete and sustainable PET recycling.

Results: In this study we used *Saccharomyces cerevisiae*, a species utilized widely in bioindustrial fermentation processes, as a platform to develop a whole-cell catalyst expressing the MHETase enzyme, which converts monohydroxyethyl terephthalate (MHET) into TPA and EG. We assessed six expression architectures and identified those resulting in efficient MHETase expression on the yeast cell surface. We show that the MHETase whole-cell catalyst has activity comparable to recombinant MHETase purified from *Escherichia coli*. Finally, we demonstrate that surface displayed MHETase is active across a range of pHs, temperatures, and for at least 12 days at room temperature.

Conclusions: We demonstrate the feasibility of using *S. cerevisiae* as a platform for the expression and surface display of PET degrading enzymes and predict that the whole-cell catalyst will be a viable alternative to protein purification-based approaches for plastic degradation.

Keywords: PET, MHET, Plastic degradation, MHETase, Whole-cell biocatalyst, Surface display, Yeast, Saccharomyces cerevisiae

Background

Since its invention over 70 years ago, plastic has become a major material for a wide range of items ranging from

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electronics components to clothing and packaging. It is currently estimated that over 360 million metric tonnes of plastics are produced every year [1, 2]. In particular, the ease of production, cheap cost, and material versatility has made polyethylene terephthalate (PET) one of the most abundant plastics globally, with over 56 million metric tonnes produced every year, mainly for use in food packaging and textile fibers [1]. PET is easily produced by esterification of the petrochemicals ethylene



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glycol and terephthalic acid leading to the formation of polymers which can be easily molded into shape via melting processing, a process invented in the 1970's [3].

Despite the enormous production of PET plastic, current solutions for waste management are lacking and it is estimated that at least 70% of total plastic is found as waste [1]. Two limitations account for the lack of effective plastic recycling solutions. First, recycling technologies for PET via physical or chemical processes leads to loss of material cohesion. Second, the current physical- and/ or chemical-based methods of plastic recycling are not energy efficient as they involve high temperatures and high pressures and often lead to the formation of hazardous byproducts, making them incompatible with environmentally conscious recycling approaches [1]. In addition, an increasing number of studies have shed light on the impact of plastic waste on animal and human health. Micro- and nano-plastics accumulate in animals from mollusc species to humans [4-6]. Although the physiological effects of these particles remain to be fully understood, recent studies suggest negative effects on biological functions such as oyster reproduction and hepatic lipid metabolism in mice [7, 8]. Therefore, new methods for plastic waste management, remediation, and recycling are urgently needed.

Recently, enzymes capable of degrading PET plastic have been identified and engineered. In particular, the enzymes PETase and MHETase from the bacteria *Ideonella sakaiensis*, isolated from PET-polluted environmental samples, depolymerize PET into the two building blocks used for its synthesis, ethylene glycol (EG) and terephthalic acid (TPA) [9, 10]. Importantly, EG and TPA obtained via enzymatic hydrolysis can be re-used for PET synthesis allowing complete and sustainable PET recycling [11, 12]. The use of PETase and MHETase as catalysts for PET degradation at industrial scale could prove to be more eco-friendly and sustainable than physical or chemical PET recycling, as is often the case for bio-catalysts [13–15].

Much current work has focused on improving PETase through protein engineering. Computational redesign of PETase has led to the development of thermostable variants of this mesophilic enzyme that are active at temperature close to the glass transition of PET, which increases polymer chain mobility to promote access to the ester linkages by the enzyme [11, 16, 17]. One recent and notable example of such approaches led to the identification of a new variant of PETase, dubbed FAST-PETase, containing 4 thermo-stabilizing mutations, boosting degradation efficiency up to 30-fold, and allowing degradation of entire post-consumer plastic containers in a matter of days [11]. Other studies have focused on identifying other PET degrading enzymes. Most examples involve enzymes from the cutinase, esterase and lipase families and were identified in bacteria and fungi. TfH (lipase), LCC, PHL7, HiC and Thc_Cut2 (cutinases) are among the other most promising PET-degrading enzymes and have been extensively characterized and engineered [12, 18–22].

Although most research efforts have been focused on enzyme identification and enzyme engineering for use in the context of industrial processes using purified enzyme, microbe engineering for PET degradation and remediation has also been conducted. Heterologous expression of PET-degrading enzymes has been achieved in bacteria, yeast, and microalgae [23]. Pseudomonas putida has been extensively studied for use in PET degradation due to its ability to metabolize EG, making this organism a potential platform for PET conversion into biomass. Engineered strains of P. putida have also been used in the upcycling of TPA into higher value chemicals such as biodegradable plastics [24, 25]. Other examples of TPA upcycling include conversion into catechol, muconic acid, glycolic acid, and vanillic acid [26, 27]. More recently, Pichia pastoris was shown to be a suitable platform for expression of PETase and Yarrowia lypolitica was shown to naturally degrade PET and metabolize EG and TPA [28–31].

Despite the focus on PETase, MHETase is also a critical component of the enzymatic PET degradation process and is essential for converting the monohydroxyethyl terephthalate (MHET) product of the PETase reaction into TPA and EG. The PETase reaction products consist mainly of MHET, with TPA produced in small quantities if PETase is expressed alone [9]. MHET accumulation inhibits PET-hydrolysing enzymes [32, 33] reducing their effectiveness, whereas dual systems such as fusion of PETase and MHETase improve PET hydrolysis [34]. Consequently, biological systems for MHETase expression and engineering are needed.

In this study, we establish a system to express MHETase from *Ideonella sakaiensis* on the surface of the yeast *Saccharomyces cerevisiae*. The resulting whole-cell biocatalyst allows conversion of MHET generated by PETase into TPA and EG (Fig. 1A). We surveyed six potential surface display partners to identify a system that expresses MHETase at high density on the cell surface, and demonstrated that the resulting whole-cell catalyst hydrolyses MHET without the need for purification of the MHETase enzyme. The activity of the MHETase whole-cell catalyst is similar to purified recombinant MHETase and the whole-cell catalyst is active across a range of alkaline pHs, temperatures, and for at least 12 days, a clear advantage over the purified enzyme. We anticipate that large-scale fermentation of



the MHETase whole-cell biocatalyst will provide a lowcost source of MHETase suitable for PET plastic recycling, up-cycling, and remediation.

Results and discussion

MHETase cell surface display modules

Our goal was to develop a system expressing the MHETase enzyme, from *I. sakaiensis*, in *S. cerevisiae* to process the PET-hydrolysis intermediate MHET (Fig. 1A). Surface display is an ideal context for reactions with large substrates, like PET, that cannot translocate to the cell interior [35]. Additionally, surface display circumvents enzyme purification as a prerequisite for catalysis, avoids product contamination [36], facilitates reuse of the catalyst, and can increase catalyst stability [28, 37]. We engineered a MHETase cell surface display system to probe these potential advantages relative to conventional enzyme expression and purification and to compare the effect of different cell surface

anchor proteins on MHETase display efficiency and activity. The MHETase surface display system consists of an engineered transcription unit stably integrated at the CAN1 locus driven by a doxycycline-inducible promoter (WTC846pr) [38] to express MHETase fusion proteins (Fig. 1B). All MHETase fusions contain: (i) a secretion signal (from the OST1 gene) fused to the N-terminus of the MHETase coding sequence, (ii) a yeast codon-optimized sequence of MHETase from I. sakaiensis followed by, (iii) the coding sequence of GFP, and (iv) the coding sequence of one of 6 display partners, AGA2, CCW12, CIS3, CWP2, SED1 or TIP1, which encode yeast cell wall proteins, to allow anchoring of the MHETase on the yeast surface (Fig. 1B) [39]. The cell wall proteins used for anchoring at the cell surface were chosen to span different modes of covalent linkage to the cell wall, different molecular weights, and different native expression levels. We reasoned that native abundance could indicate the natural capacity for each display partner at the cell surface (Fig. 1B). We also designed modules driving secretion of soluble MHETase or expressing intracellular MHETase, as controls.

Efficient expression of MHETase display chimeras in vivo

Having successfully assembled the 8 MHETase modules, we measured protein expression using the GFP present in each chimeric protein. To accurately convert GFP fluorescence in vivo to protein abundance, we assembled a calibrating set of strains expressing GFP-tagged proteins with abundance ranging from 2.3×10^3 to 7.5×10^5 molecules/cell (Fig. 2A) [40]. The correlation between protein abundance and normalized GFP intensity was excellent $(R^2 = 0.874, Fig. 2A)$. Using the normalized GFP intensity measurements for the MHETase chimeras after 4 h of induction, we calculated MHETase abundance in molecules/cell using the calibration curve (Fig. 2B). MHETase chimeras were expressed at similar levels, ranging from 9.3×10^4 (MHETase-Tip1) to 1.5×10^5 (MHETase-Cis3) molecules/cell, corresponding to MHETase concentrations of 16–25 nM for cultures containing 10⁸ cells/mL (Fig. 2B). The intracellular and the secreted MHETase were expressed at slightly higher levels (30 and 27 nM, respectively) compared to the MHETase display chimeras. When we assessed the expression level of the chimeras lacking MHETase, it became apparent that the MHETase sequence reduced protein expression, except for the Ccw12 fusion (Fig. 2B). It is possible that the display partners, except Ccw12, do not tolerate additional cargo without some reduction in protein abundance, perhaps due to altered folding or trafficking of the display partner. We compared growth of the strains expressing MHETase display chimeras with the growth of strains expressing GFP display chimeras. Only MHETase-Aga2 and MHETase-Cis3 resulted in a statistically supported decrease in growth rate (Fig. 2C), and the effect size was very small (approximately 5% decrease in growth rate). We conclude that MHETase expression is not toxic to the yeast platform.

An image analysis pipeline to quantify surface-displayed proteins

Total MHETase abundance does not accurately reflect the enzyme concentration at the cell surface. Secreted proteins can be retained intracellularly, reducing the amount of catalyst that is able to contact substrate outside of the cell, although display of cargos often has efficiency above 50% [41]. We developed a computational pipeline to analyse fluorescence microscopic images of yeast cells expressing surface display proteins to quantify the amount of protein at the cell surface relative to total protein expression. We imaged cells labelled with



Fig. 2 MHETase display constructs are efficiently expressed at minimal fitness cost. **A** GFP calibration standards for measuring abundance of MHETase chimeras in molecules per cell. GFP-fusion strains spanning the range of molecules per cell were selected and GFP fluorescence was measured. The regression analysis line and equation are indicated. Bars indicate standard deviation; $n \ge 7$. **B** Abundance of the indicated surface display chimeras with (orange) or without (green) MHETase. Abundance was determined using GFP fluorescence after induction with doxycycline for 4 h and converted to molecules per cell using the equation in A. Theoretical MHETase molarity was inferred from the molecule/cell data for a cell density of 10⁸ cells/mL (right y-axis). Horizontal bars indicate the means of the replicates. Asterisks indicate p-values ≤ 0.05 (unpaired Student's t-test; n = 7). Intracellular MHETase (intra-M) and secreted MHETase (secreted-M) are indicated. **C**. Fitness of cells expressing the surface display chimeras. Cells expressing the indicated chimeras were grown in presence of doxycycline in YPD medium for 24 h. Fitness is expressed as a ratio of the growth rate of each strain to that of the wild-type. Horizontal bars indicate the means of the replicates. Asterisks indicate p-values ≤ 0.05 (unpaired Student's t-test; n = 4)



Fig. 3 A microscopy-based method to measure MHETase cell surface display efficiency. **A** Outline of the microscopy-based method to quantify GFP signal on the cell surface (see text for details). **B** Mean fluorescence intensities at each pixel coordinate for the indicated strains. Bars indicate standard deviation. Analysis was performed on at least 40 cells in each replicate. conA-A594: n = 98, Mrh1-GFP and intra-cellular MHETase (intra-M): n = 4, Tif2-GFP and Rrp1A-GFP: n = 2. **C** Comparison of mean fluorescence intensities for the -5, -4, and +1 pixel coordinates for the indicated strains (grey shading in B). Bars indicate standard deviation. **D**, **E** Representative fluorescence micrographs for the strains in **B** and **C** and for the MHETase surface display chimeras. Scale bar: 5μ m. **F** Fraction of MHETase chimeras displayed at the cell surface. Cells were induced for 4 h, labelled with conA-A594 and imaged. The fraction of displayed chimera is plotted. Horizontal bars indicate the means of the replicates (n = 6). Each replicate included at least 200 cells. **G** Abundance of the MHETase chimeras at the cell surface. The fraction of chimera displayed from panel F was used to calculate the cell surface abundance in molecules per cell. Theoretical construct molarity is indicated for a cell density of 10^8 cells/mL. Horizontal bars indicate the means of the replicates (n = 6)

concanavalin A conjugated to Alexa Fluor 594 (conA-A594) which binds to glycoproteins in the cell wall. Cells were identified based on the conA-A594 fluorescence signal and concentric rings of 1 pixel width inside and outside the conA-A594-defined cell borders were segmented (Fig. 3A). Fluorescence intensity was measured for each of the concentric rings. As shown in Fig. 3B, the conA-A594 fluorescence signal followed a normal distribution between 0 and -9 pixels and peaked at -4pixels, consistent with most of the signal being at the periphery of the cell and demonstrating that most of the cell wall signal is between 0 and -9 pixels inside the segmented cell object (Fig. 3B). We repeated the analysis with conA-A594 labelled cells expressing Mrh1-GFP, a plasma membrane protein displaying a homogenous fluorescence signal at the cell periphery, as well as the MHETase intracellular chimera, and two additional intracellular GFP-tagged proteins, Tif2 and Rrp1A (Fig. 3D). Tif2 and Rrp1A are expressed at 9.2×10^4 and 1.4×10^5 molecules/cell, respectively, similar to the expression levels of the MHETase display chimeras. As shown in Fig. 3B, the fluorescence intensity profile for Mrh1-GFP closely followed that of conA-A594 consistent with Mrh1 residing at the cell periphery. Interestingly, the GFP signal for Mrh1-GFP peaked at the -5 pixels coordinate, while the conA-A595 signal peaked at the - 4 pixels coordinate, indicating that our method can distinguish proteins at the plasma membrane from those at the cell wall. The Mrh1 C-terminus (including the GFP tag) is predicted to reside on the inner side of the plasma membrane (Additional file 1: Fig. S1) consistent with the GFP signal being more internal to the cell compared to the conA-A594 signal. By contrast, the fluorescence profile for the intracellular GFP-proteins did not resemble that of conA-A594 or Mrh1-GFP (Fig. 3B). Instead, the fluorescence progressively increased from the -3 pixels ring and plateaued at -6 pixels, demonstrating that most of the signal is more internal as compared to the peak of fluorescence of both the plasma membrane and cell surface (Fig. 3B). Even though the fluorescent signal was consistent with intracellular proteins, a significant amount of fluorescence signal was still present within the 0 to -9ring, indicating bleed-through of intracellular fluorescence into the cell wall ring. For example, approximately 90% and 50% of the intracellular fluorescence intensity is still detected at the -4 and -5 rings, respectively, for all intracellular proteins (Fig. 3C). Because the peak of cell surface fluorescence spanned the 0 to - 9 pixel rings, we used this entire area to measure displayed abundance and corrected for intracellular fluorescence bleed-through (see "Methods" section).

MHETase is displayed efficiently at the cell surface

We determined the fraction of MHETase displayed at the cell surface by measuring the GFP signal at the cell surface relative to total GFP signal by analysis of fluorescence micrographs of cells expressing MHETase chimeras (Fig. 3E). GFP intensity was integrated for the 0 to -9 pixel region and corrected for background and intracellular fluorescence bleed-through in the cell wall region and expressed as a ratio to total cell integrated GFP intensity. The analysis was performed on at least 200 individual cells in 6 replicates. As shown in Fig. 3F, between 0.16 and 0.22 of the total MHETase was displayed at the cell surface, depending on the display partner. Next, using total abundance and displayed fraction data (Figs. 2B, 3F), we calculated the displayed MHETase abundance in molecules/cell and in nanomolar concentration of enzyme for a suspension of cells at 10^8 cells/mL. MHETase protein abundance ranged from 1.5×10^4 (MHETase-Tip1) to 3.0×10^4 (MHETase-Aga2) molecules/cell at the cell surface, corresponding to enzyme concentrations of 2.4-4.8 nM for 10^8 cell/ mL suspensions (Fig. 3G). The MHETase-Aga2 and MHETase-Sed1 chimeras had the highest displayed fraction. The displayed protein abundance was more variable for MHETase-Aga2, MHETase-Sed1, and MHETase-Cis3 as compared to the other constructs, suggesting that cells might not display these chimeras uniformly. Although the displayed abundance for the MHETase-Aga2 $(1.5 \times 10^4 \text{ molecules/cell})$ was consistent with those described for Aga1-Aga2 yeast surface display systems [35], none of the display partners moved more than 22% of total MHETase to the cell surface. Display efficiency did not correlate with display partner MW, as the smallest (Aga2) and the largest (Sed1) showed similar efficiency. Display efficiencies of over 50% have been described [41], and so we infer that there remains substantial room to improve the efficiency of our MHETase yeast surface display systems.

Kinetic analysis of MHETase whole-cell catalysts

Having established that the MHETase constructs were expressed and displayed on the cell surface, we tested whether the MHETase whole-cell biocatalyst had the expected catalytic activity. MHETase activity is readily assayed with the colorimetric substrate MpNPT, and MHETase hydrolysis of MpNPT accurately reflects hydrolysis of MHET [32]. After 4 h of induction, cells expressing MHETase chimeras were incubated with increasing concentrations of MpNPT and pNP formation was quantified. As shown in Fig. 4A–F, all MHETase chimeras followed Michaelis–Menten kinetics. Differences in reaction rates and in substrate affinity were readily observable between chimeras, with MHETase-Aga2



performing poorly and MHETase-Tip1 having the highest reaction rate (Fig. 4A–F). Importantly, cells expressing intracellular MHETase did not hydrolyse MpNPT, demonstrating that MpNPT is hydrolysed by the surfacedisplayed MHETase (Fig. 4G). Recombinant MHETase produced in *E. coli* or secreted by yeast behaved similarly to the displayed MHETase chimeras (Fig. 4H, I). Assays of 7 independent isolates of the MHETase-Tip1 chimera showed a high degree of reproducibility (Fig. 4J), indicating that the whole-cell catalyst system is stable and robust to variation.

Having established that the whole-cell catalyst was functional on the model substrate, we assessed whether the MHETase whole-cell catalyst could hydrolyze its natural substrate MHET. We chose the MHETase-Tip1 whole-cell catalyst as it performed well in our previous assays. Cells were incubated in the presence of 1 mM MHET (400 nmol), and TPA formation was measured by HPLC after 1 and 24 h of incubation (Fig. 4K). TPA was readily detectable after 60 min and after 24 h of incubation all MHET was converted to TPA (Fig. 4L). By contrast, little TPA was detected for the intracellular MHETase chimera (intra-M) even at 24 h, indicating that MHET hydrolysis was occurring extracellularly. We conclude that the whole-cell catalyst hydrolyzes MHET.

To accurately compare the different MHETase chimeras to purified MHETase, kinetic parameters were calculated using the Michaelis-Menten plots, the enzyme concentration determined from total abundance, the display efficiency, and the cell culture density (Table 1). Again, differences between MHETase chimeras were readily observable. We found that the turnover numbers (k_{cat}) for whole-cell catalysts were similar to MHETase purified from E. coli or MHETase secreted from yeast cells. MHETase-Tip1 k_{cat} was 68% of purified MHETase and 96% of secreted MHETase (Table 1). K_m values for the displayed chimeras were 3.6- to 15.7-fold greater than purified or secreted MHETase, indicating that surface display reduced the substrate affinity of MHETase. Consequently, catalytic efficiency for the whole-cell MHETase catalysts was also lower than recombinant or secreted MHETase.

Lower substrate affinity and catalytic efficiency could be due to ectopic glycosylations that are typical of proteins transiting through the yeast secretory pathway [42]. The glycosylation status of MHETase secreted from yeast is currently unknown, but at least 6 N-glycosylation sites are predicted computationally (https://comp.chem. nottingham.ac.uk/glyco/, [43]). An alternative possibility is that the reduced K_m of the surface displayed chimeras could reflect the environment of the yeast cell surface. As such, mutations that alter cell surface properties could be reasonable targets for improving the MHETase display platform. Finally, the large protein fusion on MHETase C-terminus could reduce substrate affinity. Removing the GFP sequences from the MHETase display chimera or varying the length and flexibility of the linker between MHETase and the display partner are additional avenues worth exploring. Interestingly, no correlation was evident between the activity of the different chimeras and either the level of expression at the cell surface or the MW of the chimera, suggesting that the fusion partner itself or the mode of cell surface anchoring might be responsible for the catalytic efficiency differences that we observe. Nevertheless, the displayed MHETase chimeras differ only modestly from purified MHETase, and our analyses highlight the importance of testing multiple surface display partners to identify chimeras with optimal catalytic properties.

The MHETase whole-cell catalyst is active across a range of alkaline pHs, mesophilic temperatures, and over time

We next established optimal reaction parameters for temperature and pH for the whole-cell catalyst. As shown in Fig. 5A, enzymatic activity was optimal for all the chimeras at pH 7.5. At higher pH (pH 9.5 and 10.5), the system remained active, but activity was reduced by approximately 40 to 50%, which contrasts with purified MHETase which remained active at higher pH [32]. The differences observed for activity at pH 7.5 between the different chimeras (Fig. 4) remained consistent across the

Table 1 Enzymatic parameters for each of the display chimeras, secreted MHETase (secreted-M) and recombinant MHETase purified from *E. coli* (rMHETase)

	rMHETase	M+Aga2	M+Ccw12	M+Cis3	M+Tip1	M+Cwp2	M+Sed1	secreted-M
Vmax (nM/s)ª	20.51	5.67	16.46	7.03	18.03	13.64	12.19	11.19
Km (μΜ) ^a	3.11	48.79	12.60	14.58	17.10	11.18	11.62	3.77
total [E] (nM)	1.90	22.78	16.22	24.83	15.50	18.43	17.52	1.47
display efficiency	n.a.	0.22	0.19	0.17	0.16	0.16	0.22	n.a.
displayed [E] (nM)	n.a.	5.01	3.08	4.22	2.48	2.95	3.86	n.a.
kcat (s ⁻¹)	10.79	1.13	5.34	1.67	7.27	4.62	3.16	7.61
efficiency (µM ⁻¹ s ⁻¹)	3.11	0.02	0.42	0.11	0.43	0.41	0.27	2.02

^a Vmax and Km were calculated from the Michaells-Menton curves in Fig. 4



pH range, with MHETase-Tip1 being the most active and MHETase-Aga2 displaying the lowest activity. Similarly, we assessed the effect of temperature on enzyme activity. As shown in Fig. 5B, activity steadily increased and peaked at 45 °C for all the chimeras. At 55 °C, MHETase activity was lower. Therefore, of the tested temperatures,

45 °C was optimal, with MHETase activity approximately threefold higher than at 24 °C. Again, differences between chimeras were consistent across temperatures. Purified recombinant MHETase also showed optimal activity at 45 °C, in agreement with previous characterizations of purified MHETase [32].

Surface display systems for PETase show little loss of enzyme activity over 7 days [28, 44], whereas soluble PETase loses activity more rapidly. We compared the activity of surface displayed MHETase to soluble purified MHETase after incubating for up to 12 days at room temperature in phosphate buffer. Surprisingly, MHETase activity increased over time, including for the cells expressing intracellular MHETase (Fig. 5D, compare day 0 with day 4 or day 12). We noticed that cell count decreased over the same period of time, by an average of 2- and 6.7-fold at day 4 and day 12 (see Additional file 3), suggesting that cell lysis was occurring and that release of intracellular MHETase could be the mechanism by which activity was increasing. To test this hypothesis, we repeated MHETase assays at day 12, on cell suspensions, on cell pellets washed with fresh phosphate buffer, and on the supernatants (Fig. 5D). We observed strong activity in the supernatants, representing approximately 70-80% of enzymatic activity of the cell suspensions. All MHETase activity for the intracellular construct was in the supernatant, consistent with release due to cell lysis. We suggest that some caution is warranted in interpreting display activity results unless the whole-cell catalyst is washed prior to assay. Activity in the cell pellets (on a per cell basis) was higher at day 12 than at day 0 by approximately 10- to 35-fold, indicating substantial increases in activity for the whole-cell catalyst despite considerable cell lysis (Fig. 5D). By contrast, soluble purified MHETase was inactive after 4 days at room temperature demonstrating that the whole-cell catalyst retains greater activity during prolonged incubation than the purified enzyme (Fig. 5E). Although cell lysis might not be desirable in a large scale industrial process, we note that the cells in our experiment were exposed to prolonged osmotic stress and starvation. We expect that optimizing reaction conditions to minimize cell lysis should be easily achievable.

Conclusions

We have established a new system for degrading MHET, an important by-product of PET plastic degradation. Using a yeast surface display strategy and testing multiple display fusion partners, we demonstrate the production of MHETase at nanomolar concentrations in cell suspensions of moderate density (10^8 cells/mL). We found that Aga2 was a poor display partner for MHETase. Although we note that display efficiency of MHETase-Aga2 was good, the K_m of MHETase-Aga2 was 4.4-fold higher than that of MHETase. We present alternative display partners for MHETase, including Tip1, Cwp2, and Sed1, that have suitable kinetic and display

properties. MHETase whole-cell catalysts were active for at least 12 days and retained activity up to 45 °C. Stability gains relative to purified soluble MHETase when combined with time and cost savings realized by avoiding enzyme purification indicate that yeast surface display is a viable route for MHETase production. Finally, the yeast platform is amenable to synthetic biology, -omics, genetic, and artificial evolution strategies to improve the characteristics of the MHETase whole-cell catalyst.

Methods

Yeast maintenance and growth conditions

Yeast strains were maintained at 30 °C in standard rich (YPD; 20 g/L peptone, 20 g/L dextrose, 10 g/L yeast extract) or synthetic medium containing all amino acids (SDall; 6.7 g/L yeast nitrogen base, 20 g/L glucose). For MHETase induction, yeast strains were grown to saturation overnight in YPD and diluted sixfold in fresh YPD containing doxycycline at a final concentration of 10 µg/mL. Cells were then grown for 4 h with agitation at 30 °C. Typical cell concentrations after 4 h of induction were ~10⁸ cell/mL. For MHETase secretion, the same induction scheme was used but cells were pre-grown in fully-supplemented synthetic medium (SDall) and induced in SDall containing 10 µg/mL doxycycline.

Yeast strain construction

Yeast transformation was performed using the standard lithium acetate procedure. For CRISPR/Cas9 transformations, yeast cells were transformed using the pUB1306 plasmid (A kind gift of Elçin Ünal, originally generated by Gavin Schlissel and Jasper Rine) containing one of the following guide RNAs (CAN1 gRNA: GAT ACGTTCTCTATGGAGGA; OST1-GFP gRNA: TCA TCGGCAATGGTCAGTAA) and transformants were selected on synthetic medium lacking uracil. URA+transformants were then plated on 5-FOA medium to select against cells carrying the CRISPR/Cas9 plasmid. Transformants were validated by PCR and GFP expression was confirmed microscopically.

All strains were constructed in DHY213 (a derivative of BY4741 with higher sporulation efficiency and improved mitochondrial function [45]) and are listed in Additional file 2: Table S1. To allow doxycycline induction of the WTC846 promoter [38], DHY213 was first modified by integrating the linearized FRP2370 plasmid (Addgene #127576), which encodes a cassette expressing the Tet repressor, yielding strain RLKY218 (Additional file 2: Table S1). All subsequent strains were constructed in the RLKY218 background via CRISPR/Cas9 mediated assembly of PCR fragments at the *CAN1* locus. A first set

of strains with the following construct architecture was generated: WTC846pr-OST1ss-GFP-display_partner-PRM9ter. WTC846pr is a strong doxycycline inducible promoter, OST1ss is the Ost1 endoplasmic reticulum translocation signal to allow for efficient secretion [39], GFP is the yeast codon-optimized monomeric GFP [46, 47], display_partner is the coding sequence of one of SED1, AGA2, CCW12, CWP2, CIS3 or TIP1 lacking their respective secretion signals, and PRM9ter is the terminator region of PRM9 (Additional file 2: Table S2). The display partner sequences were codon optimized to minimize chances of recombination between the endogenous loci and the synthetic constructs, which were integrated at CAN1. Codon optimization was performed using the "Optimize codon" function of Benchling (https:// www.benchling.com/) using Saccharomyces cerevisiae as "Organism". This first set of strains was then used as platform for integration of the yeast codon optimized MHETase gene from I. sakaiensis (devoid of its endogenous secretion signal) between the OST1ss and the msGFP sequence (Additional file 2: Table S2). All DNA sequences described here are provided in the Additional file 2: Table S2.

Measuring MHETase total protein abundance

Expression was induced as described above. After 4 h of induction, cells were washed twice with sterile water and resuspended in the same volume of sterile water. 200 μ L of cells were transferred into a clear 96-well plate and GFP fluorescence intensity was measured. The same cell suspension was diluted 10 times and used to measure optical density at 600 nm (OD₆₀₀). All measurements were made using a CLARIOstar (BMG LABTECH) plate reader. For each strain, GFP intensity was first corrected for cell mass by dividing GFP intensity by OD₆₀₀ (*GFP_{corr}*). *GFP_{corr}* values were then expressed as a ratio (*GFP_{norm}*) between *GFP_{corr}* for a given GFP expressing strain and *GFP_{corr}* obtained for a GFP negative control strain (DHY213).

To establish a GFP standard curve, the following strains were obtained from the GFP strain collection [48]: PEX21-GFP, FMP23-GFP, MDL2-GFP, PER1-GFP, LPX1-GFP, YML007CA-GFP, RAII-GFP, SPII-GFP, RTG2-GFP, MOT2-GFP, RRP15-GFP, RET2-GFP, GCN20-GFP, RPC40-GFP, NEW1-GFP, ARB1-GFP, OLA1-GFP, RPL2A-GFP, PMP2-GFP, STM1-GFP, TIF2-GFP, HTB2-GFP, RPS1B-GFP, RPP1A-GFP, SSA2-GFP, SSA1-GFP, TEF2-GFP, TEF1-GFP, PDC1-GFP, TDH3-GFP and their GFP fluorescence intensity was measured. Regression analysis was performed with GFP_{norm} values for the GFP strains and the median molecules/cell data from Ho et al. [40], using GraphPad Prism 5. GFP_{norm} values obtained for the various surface display constructs were then used to calculate their respective abundances using the regression equation determined from the GFP standard curve.

Measuring MHETase cell surface abundance

Cells were induced in YPD as described above. After 4 h of induction cells were washed in sterile water twice and resuspended in water containing 10 μ m/mL concanavalin A conjugated with Alexa Fluor 594 (Thermo Fisher Scientific) and incubated at room temperature for 1 h. GFP and Alexa Fluor 594 imaging was performed on an Opera Phenix (Perkin Elmer) high-throughput confocal microscope at a focal height of 1.5 μ m using 488 nm and 561 nm excitation lasers and 500–550 nm, 570–630 nm bandpass emission filters. Images were analyzed with CellProfiler 3.1.9 (https://cellprofiler.org/) using the custom pipeline provided in the Additional file 4.

To determine the position of cell surface with respect to the outline of the segmented cell objects, cells were first identified and segmented using Alexa Fluor 594 fluorescence images. Cell objects were further segmented into 10 inward and 4 outward concentric rings of one pixel width except for the most inward ring which represented the remaining inner portion of the cell. Median fluorescence was determined in each ring and corrected for background fluorescence before being normalized by the signal of most inner portion of the cell. Cell wall signal was determined as the area of strongest concanavalin A signal, which spanned a ring of 9 pixels width inside the cell object (Fig. 3B, conA-A594 curve). This analysis was also performed on cells expressing known intracellular GFP-tagged proteins (Rrp1a-GFP, Tif2-GFP and intra-M chimera) to determine the average fraction of inner fluorescence signal spreading into each of the cell wall rings defined above (Fig. 3B). The fraction of inner fluorescence was termed FB_i (Fluorescence Bleed, where *i* represents a given 1-pixel width ring). This parameter was used in the analysis below.

To determine the abundance of MHETase at the cell surface, the GFP intensity was integrated for the entire cell object and for the 9 inner rings closest to the cell object outer edge and expressed as a ratio of integrated GFP in the cell wall ring over the integrated GFP for the entire cell. We refer to this ratio as the fraction of GFP displayed or display efficiency. To account for background fluorescence and intracellular bleed-through fluorescence, two normalizations were applied before calculating the fraction of GFP displayed. First, all raw integrated GFP values were corrected for background fluorescence as follows:

 $GFPint_{corr1} = GFPint_i - (GFPmed_{backd} \times P_i),$ where *GFPint*, is the raw GFP integrated value for a given ring or the total cell, *GFPmed*_{backd} is the median background fluorescence determined from an area of the image with no cells and P_i the number of pixels in the area considered (ring or total cell). Second, bleed-through fluorescence was also taken into account for integrated GFP values of each of the 9 cell wall rings, as follows: $GFPint_{corr2} = GFPint_{corr1} - (GFPmed_{inner} \times FB_i \times P_i)$, where $GFPmed_{inner}$ is the background corrected median GFP fluorescence intensity for the inner part of the cell, FB_i is the fluorescence bleed-through correction factor for the area considered, as determined above, and P_i the number of pixels in the ring area considered. Displayed ratio was then calculated as the sum of GFPintcorr2 values from the cell wall rings and divided by GFPintcorr1 obtained for the total cell. At least 200 cells were analyzed in each technical (n=2) and biological replicate (n = 3).

Measurement of strain fitness

Fitness was measured as previously described [49]. Briefly, cells were grown to saturation overnight and diluted 100-fold in 200 μ L of fresh YPD with or without doxycycline (10 μ g/mL) in a transparent 96-well plate. OD₆₀₀ was monitored every 15 min in a Genios Tecan plate reader. Growth rate was determined in R (https://www.r-project.org/). Fitness was calculated as the ratio of the growth rate of the experimental strain to that of the parental strain (DHY213).

MHETase activity measurement with the whole-cell biocatalyst

Induced cells were washed twice in sterile water and resuspended in the same volume of 111 mM phosphate buffer at pH 7.5 (standard assay condition), 8.5, 9.5 or 10.5. Cell concentration was determined using a Beckman-Coulter Counter Z1 equipped with a 100 µm aperture tube using a particle lower threshold limit of 4 µm. 270 µL of cells were mixed with 30 µL of MpNPT (CAS #3557-99-1, Toronto Research Chemicals) at ten times the final concentration in DMSO (0.07 to 134.1 µM final concentration), and reactions were allowed to proceed for 10 min. The reaction was stopped by separating the cells from the reaction with a 96-well filter plate (AcroPrep, Pall) mounted on a vacuum device (NucleoVac 96, Macherey-Nagel). Alternatively, miniprep columns were used for filtering (PuroSPIN MINI, Luna Nanotech). 120 µL of filtered reaction was then transferred into a clear 384-well plate, to increase the light pathlength, and para-nitrophenol (pNP) concentration was determined by measuring absorbance at 405 nm in a CLARIOstar plate reader (BMG LABTECH). Each run included an MpNPT autohydrolysis control (MpNPT diluted in phosphate buffer only). The molar extinction coefficients at 407 nm for pNP at the different pH's were calculated from Biggs (1954) [50] and are provided in Additional file 1: Fig. S2. All reactions were performed at 24 °C unless specified otherwise. To assess activity at different temperatures, cells were pre-incubated in a water bath at the given temperature for 10 min before addition of the substrate and held at the same temperature after addition of MpNPT. To test the activity of the whole-cell biocatalyst over time, induced cells were resuspended in phosphate buffer pH 7.5 and held for 12 days at room temperature without agitation.

HPLC quantification of TPA and MHET

Whole-cell catalyst was assayed using the same conditions as for the MpNPT substrate, except that the reactions contained 360 µL of cells, 40 µL of 10 mM MHET (CAS #1137-99-1, Advanced ChemBlocks) in DMSO (1 mM final concentration), and reactions were allowed to proceed for 1 or 24 h for MHET. 20 µL of each reaction was fractionated on reversedphase HPLC to measure MHET and TPA after MHET hydrolysis. HPLC was performed using an HP1050 system equipped with an autosampler, vacuum degasser, variable wavelength diode-array detector, and a Zorbax SB-C8 column (4.6×150 mm, 5 µm). The column was maintained at ~22 °C. The analytes were eluted over a 40-min run with a mobile phase consisting of 1% acetic acid in water (aqueous solvent) and 1% acetic acid in acetonitrile (organic solvent) using the following solvent and flow rate gradients: 1-5% organic (vol/vol) over 10 min at 0.8 mL/min, 5-52.5% organic (vol/vol) over 20 min at 0.8 mL/min, 52.5-100% organic (vol/vol) and 0.8-3.0 mL/min over 0.2 min, 100% organic (vol/vol) for 3.8 min at 3.0 mL/min, 100% to 1% organic (vol/vol) and 3.0–0.8 mL/min over 0.2 min, and 1% organic (vol/vol) for 5.8 min. Detection wavelength was 240 nm (signal wavelength = 240 nm with 4 nm bandwidth; reference wavelength = 450 nm with 80 nm bandwidth). A standard curve was prepared using commercial TPA with > 98%purity (CAS #100-21-0, Sigma-Aldrich) or MHET \geq 95% purity (CAS #1137-99-1, Advanced ChemBlocks). TPA and MHET peak quantification was done by calculating area under the A240 nm curve.

Purification, quantification, and activity measurement of recombinant MHETase from *E. coli*

Recombinant MHETase was purified as described previously [32] with some modifications. *Escherichia*

coli Shuffle T7 express cells were transformed with pCOLDII-MHETase vector [32] and selected on agar plates containing 100 µg/mL carbenicillin at 30 °C. Single colonies were inoculated into liquid growth medium containing carbenicillin and protein expression was induced as follows. 1L cultures were grown to an OD of ~0.5 at 30 °C, then rapidly cooled in an ice bath to ~10 °C. Isopropyl β -D-1-thiogalactopyranoside (IPTG) was added to a final concentration of 1 mM, and cultures were incubated overnight at 16 °C with shaking. Cell pellets were collected by centrifugation at 16,770g at 4 °C, resuspended in 50 mM Tris-HCl (pH 7.5), 100 mM NaCl, 10 mM imidazole, 1 mM DTT, and protease inhibitors (2 $\mu g/mL$ aprotonin, 10 μM bestatin, 10 μM leupeptin, 1 µM pepstatin, and 0.5 mM PMSF), lysed by sonication and clarified by ultracentrifugation (4 °C, 142,000g, 1 h). The clarified lysates were loaded onto a 5 mL His-Trap FF column (Cytiva), washed with 50 mM Tris-HCl (pH 7.5), 100 mM NaCl, 20 mM imidazole and 1 mM DTT, and then eluted in 50 mM Tris-HCl (pH 7.5), 100 mM NaCl and 500 mM imidazole. Peak fractions were pooled and diluted with 25 mM Tris-HCl (pH 7.5) to a final concentration of ~50 mM NaCl before loading onto a 5 mL HiTrap Q HP column (Cytiva) pre-equilibrated in 25 mM Tris-HCl (pH 7.5), 50 mM NaCl. The column was then washed using 10 column volumes of 25 mM Tris-HCl (pH 7.5), 50 mM NaCl, followed by a 0.05-1 M NaCl gradient over 10 column volumes. As most of the recombinant MHETase eluted in the wash, the wash fraction was concentrated to a final volume of ~500 μL with an Ultra-15 10 kDa MWCO centrifugal concentrator (Amicon) and then loaded onto a Superdex 75 Increase 10/300 GL column (Cytiva). Recombinant MHETase was eluted in 20 mM Tris-HCl (pH 7.5), 150 mM NaCl at 0.5 mL/min and peak fractions were pooled. Protein purity was assessed by SDS-PAGE (Additional file 1: Fig. S3) and protein concentration was measured spectrophotometrically using $\varepsilon_{280} = 102,330$ /M/cm. Protein aliquots were snapfrozen prior to being stored at -80 °C.

Recombinant MHETase activity was measured as described previously [32] in 100 mM sodium phosphate buffer (pH 7.5) at 24 °C. Enzymatic parameters were similar to published data for MHETase using MpNPT as substrate [9, 32]. To assess activity at different temperatures, MHETase in 100 mM phosphate buffer pH 7.5 was pre-incubated in a water bath at the given temperature for 20 min before addition of the substrate and held at the same temperature after addition of MpNPT. The enzyme was freshly thawed before each assay. To determine activity over time, the recombinant enzyme was kept at room

temperature in 100 mM sodium phosphate buffer (pH 7.5) for 4 days without shaking.

Purification, quantification, and activity measurement of MHETase secreted from yeast

Cultures of RLKY245 (intracellular MHETase control) and RLKY247 (*OST1-MHETase-GFP*) were grown overnight in SDall at 30 °C. The overnight culture was then induced by the addition of 10 μ g/mL doxycycline as described above. After 4 h of induction, cells were centrifuged at 3500 rpm for 5 min at room temperature, and the supernatant was collected and kept on ice throughout the remainder of the procedure. The supernatant was concentrated to a final volume of ~ 300 μ L, and buffer exchanged to 100 mM sodium phosphate buffer pH 7.5 (Amicon Ultra-4, Millipore Sigma). The concentrated sample was stored at 4 °C for a maximum of one week.

MHETase concentration was measured by ELISA. Samples were diluted two-, four- and eightfold in sodium phosphate pH 7.5. Clear flat-bottom Immuno Nonsterile 96-well plates (Thermo Fisher Scientific) were coated with the samples, or with serial dilutions of purified GFP (Invitrogen; concentration range of 0.1-50 ng/mL) at 4 °C overnight. The coating solution was then removed and 200 μ L of blocking buffer (1× PBS, 3% non-fat milk, 0.1% Tween-20) was added to each well and incubated at room temperature for 1 h. After removal of the blocking solution 100 µL of anti-GFP (Living Colors GFP monoclonal antibody, Clontech) diluted 1:10,000 in antibody solution ($1 \times PBS$, 1% nonfat milk, 0.1% Tween-20) was added to each well and incubated at room temperature for 2 h. Plates were washed 3 times for 5 min each with PBS-T $(1 \times PBS,$ 0.1% Tween 20). After removing the wash solution, 50 µL of anti-mouse-HRP (Pierce) diluted 1:10,000 in antibody solution was added to the plates, and incubated for 1 h at room temperature. Plates were then washed 3 times for 5 min each with PBS-T at room temperature. After removing the wash solution, 100 µL of TMB substrate (Thermo Fisher Scientific) was added to each well. The reaction was incubated in the dark at room temperature for a maximum of 10 min and stopped by adding 50 µL of 2 N HCl to each well. Absorbance was measured at 450 nm on a microplate reader (CLARIOstar, BMG LabTech) and measurements from RLKY245 supernatant were used as the negative control for the measurements of the RLKY247 supernatant. MHETase activity was assayed as described above for the recombinant MHETase purified from E. coli.

Supplementary Information

The online version contains supplementary material available at https://doi.org/10.1186/s12934-022-02007-9.

Additional file 1: Figure S1. Mrh1 transmembrane topology prediction. Results obtained from the DeepTMHMM application (dtu.biolib.com/ DeepTMHMM, accessed September 28, 2022) for the Mrh1 protein. Top panel: protein domain orientation relative to the inner and outer part of the cytoplasmic membrane. Bottom panel: probability associated with the inner and outer orientation for each protein domain. Figure S2. Para-nitrophenol extinction coefficient modeling. A. Extinction coefficient curve fitting. Discreet extinction coefficient data from Biggs 1954 [50] was used to model para-nitrophenol extinction coefficients between pH 6 and 10. B. Extinction coefficients for para-nitrophenol at the indicated pH used in this study based on modelling shown in A. Figure S3. Purified recombinant MHETase. Molecular weights of reference markers in kDa are indicated.

Additional file 2: Table S1. Yeast strains used in this study. Table S2. DNA sequences of the MHETase surface display chimeras and display partners.

Additional file 3. Additional datasets S1–S11.

Additional file 4. Display quantification CellProfiler pipeline.

Acknowledgements

The authors thank Gottfried Palm and Uwe Bornscheuer for the kind gift of pColdlI-MHETase, Elçin Ünal for the kind gift of pUB1306, and Noor Hashem and Thomas Zheng for the original yeast PET degradation concept. We are grateful to work on the lands of the Mississaugas of the Credit, the Anishnaabeg, the Haudenosaunee and the Wendat peoples, land that is now home to many diverse First Nations, Inuit, and Métis peoples.

Author contributions

Conceptualization, RLK, VS, and GWB; Methodology, RLK, VS, MWF, BH, ARB, BJP, and GWB; Protein purification, MWF and BJP; HPLC analysis, ARB. Experimentation, RLK, MWF, and BH; Strain engineering, VS, JB and SP; Formal Analysis, RLK, MWF, BH, and GWB; Funding acquisition, PJR, HDMW and GWB; Writing, RLK, MWF, BH, and GWB; Review and Editing, RLK, VS, MWF, BH, ARB, BJP, JB, SP, PJR, HDMW, and GWB. All authors read and approved the final manuscript.

Funding

This work was supported by Natural Sciences and Engineering Research Council of Canada Grants RGPIN-2017-06855 to GWB and RGPIN-2017-06670 to HDMW, and by Canadian Institutes of Health Research project Grant 173448 to PJR. GWB, HDMW, and PJR hold Canada Research Chairs. The funding bodies had no role in the design of the study, in collection, analysis, and interpretation of data, or in writing the manuscript.

Availability of data and materials

All data supporting the conclusions of this study are included within the article and its additional files.

Declarations

Ethics approval and consent to participate Not applicable.

Consent for publication

Not applicable.

Competing interests

The authors declare that they have no competing interests.

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Received: 1 November 2022 Accepted: 20 December 2022 Published online: 31 December 2022

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